

## MASTER COBALT®

Variable pitch teeth on these premium bi-metal portable band saw blades reduces vibration when cutting.

Features Matrix II cutting edges and the longest life compared to any competitive blades.

PACKAGING: 3 & 5 per box - 20 boxes per carton. BULK: 100 blades of specification per carton.

Length		TPI	Set	Boxed 3/box		Boxed 5/box		Bulk 100/carton	
Inches	mm			Model #	Comp. #	Model #	Comp. #	Model #	Comp. #
<b>VARIABLE PITCH</b>									
44-7/8 X 1/2 X .020	1140 X 12.7 X .50	10/14	Modified Raker	ZWEP441014MC	001175	ZWEP441014MCB5	002370	ZWEP441014MCB	002233
44-7/8 X 1/2 X .020	1140 X 12.7 X .50	14/18	Wavy	ZWEP441418MC	001182			ZWEP441418MCB	002240
44-7/8 X 1/2 X .020	1140 X 12.7 X .50	20/24	Wavy	ZWEP442024MC	001199	ZWEP442024MCB5	002363	ZWEP442024MCB	002257

## Standard Bi-Metal

Standard bi-metal blades with Matrix II cutting edges and straight pitch teeth, these blades cut fast and last a long time with reduced breakage and high resistance to heat, wear and shock.

PACKAGING: 3 per box, 20 boxes per carton (15 per carton for blades over 53"). BULK: 100 blades of spec per carton.

Length		TPI	Set	Boxed 3/box		Bulk 100/carton		1/Card - 5/Standard Pack	
Inches	mm			Model #	Computer #	Model #	Computer #	Model #	Computer #
<b>STANDARDPITCH</b>									
44-7/8 X 1/2 X .020	1140 X 12.7 X .50	10	Raker	ZWEP4410R	001205	ZWEP4410RB	002158	ZCWEAD10	000017
44-7/8 X 1/2 X .020	1140 X 12.7 X .50	14	Wavy	ZWEP4414W	001212	ZWEP4414WB	002165	ZCWEAD14	000024
44-7/8 X 1/2 X .020	1140 X 12.7 X .50	18	Wavy	ZWEP4418W	001229	ZWEP4418WB	002172	ZCWEAD18	000031
44-7/8 X 1/2 X .020	1140 X 12.7 X .50	24	Wavy	ZWEP4424W	001236	ZWEP4424WB	002189	ZCWEAD24	000048
53-3/4 X 1/2 X .020	1365 X 12.7 X .50	10	Raker	ZWEP5310R	001274	ZWEP5310RB	002196		
53-3/4 X 1/2 X .020	1365 X 12.7 X .50	14	Wavy	ZWEP5314W	001281	ZWEP5314WB	002202		
53-3/4 X 1/2 X .020	1365 X 12.7 X .50	18	Wavy	ZWEP5318W	001298	ZWEP5318WB	002219		
53-3/4 X 1/2 X .020	1365 X 12.7 X .50	24	Wavy	ZWEP5324W	001304	ZWEP5324WB	002226		
53-3/4 X 1/2 X .020	1365 X 12.7 X .50	10/14	Mod. Raker	ZWEP531014	001311	ZWEP531014B	002264		
53-3/4 X 1/2 X .020	1365 X 12.7 X .50	14/18	Wavy	ZWEP531418	001328				
54 X 1/2 X .025	1372 X 12.7 X 6.4	10	Raker	ZWEP5410R	001342	ZWEP5410RB	001588		
54 X 1/2 X .025	1372 X 12.7 X 6.4	14	Wavy	ZWEP5414W	001359	ZWEP5414WB	001595		
54 X 1/2 X .025	1372 X 12.7 X 6.4	18	Wavy	ZWEP5418W	001366	ZWEP5418WB	001601		
54 X 1/2 X .025	1372 X 12.7 X 6.4	24	Wavy	ZWEP5424W	001373	ZWEP5424WB	001618		

## New Sizes

The same premium bi-metal blades in shorter lengths to fit smaller portable band saw machines.

Available in standard bi-metal and Master Cobalt. PACKAGING: 3 per box - 20 boxes per carton.



Length		TPI	Set	Boxed 3/box		Bulk 100/carton	
Inches	mm			Model #	Comp #	Model #	Comp #
27-3/16 X 1/2 X .020	691 X 12.7 X .50	14/18	Wavy	ZWEP271418MC	001823	ZWEP271418MCB	001847
27-3/16 X 1/2 X .020	691 X 12.7 X .50	18	Wavy	ZWEP2718W	001830	ZWEP2718WB	001854
28-13/16 X 1/2 X .020	732 X 12.7 X .50	10/14	Modified Raker	ZWEP281014MC	001755	ZWEP281014MCB	001786
28-13/16 X 1/2 X .020	732 X 12.7 X .50	14/18	Wavy	ZWEP281418MC	001748	ZWEP281418MCB	001779
28-13/16 X 1/2 X .020	732 X 12.7 X .50	24	Wavy	ZWEP2824W	001762	ZWEP2824WB	001793
32-7/8 X 1/2 X .020	835 X 12.7 X .50	10	Raker	ZWEP3210R	001885	ZWEP3210RB	003254
32-7/8 X 1/2 X .020	835 X 12.7 X .50	14	Wavy	ZWEP3214W	001908	ZWEP3214WB	003261
32-7/8 X 1/2 X .020	835 X 12.7 X .50	18	Wavy	ZWEP3218W	001915	ZWEP3218WB	003278
32-7/8 X 1/2 X .020	835 X 12.7 X .50	24	Wavy	ZWEP3224W	001922	ZWEP3224WB	003285
32-7/8 X 1/2 X .020	835 X 12.7 X .50	10/14	Modified Raker	ZWEP321014MC	001861	ZWEP321014MCB	003292
32-7/8 X 1/2 X .020	835 X 12.7 X .50	14/18	Wavy	ZWEP321418MC	001892	ZWEP321418MCB	003308
32-7/8 X 1/2 X .020	835 X 12.7 X .50	20/24	Wavy	ZWEP322024MC	001878	ZWEP322024MCB	003315
35-3/8 X 1/2 X .020	899 X 12.7 X .50	10	Raker	ZWEP3510R	003001	ZWEP3510RB	003407
35-3/8 X 1/2 X .020	899 X 12.7 X .50	14	Wavy	ZWEP3514W	003018	ZWEP3514WB	003414
35-3/8 X 1/2 X .020	899 X 12.7 X .50	18	Wavy	ZWEP3518W	003025	ZWEP3518WB	003421
35-3/8 X 1/2 X .020	899 X 12.7 X .50	24	Wavy	ZWEP3524W	003032	ZWEP3524WB	003438
35-3/8 X 1/2 X .020	899 X 12.7 X .50	10/14	Modified Raker	ZWEP351014MC	003049	ZWEP351014MCB	003445
35-3/8 X 1/2 X .020	899 X 12.7 X .50	14/18	Wavy	ZWEP351418MC	003056	ZWEP351418MCB	003452
35-3/8 X 1/2 X .020	899 X 12.7 X .50	20/24	Wavy	ZWEP352024MC	003063	ZWEP352024MCB	003469

## 25 Pack Portable Band Saw Blades

Our most popular sizes of bi-metal portable band saw blades in easy-to-store, 25 pack dispenser boxes.

Length		TPI	Set	Pitch	Model #	Computer #
Inches	mm					
44-7/8 X 1/2 X .020	1140 X 12.7 X .50	14	Wavy	Standard	ZWEP4414WB25	002318
44-7/8 X 1/2 X .020	1140 X 12.7 X .50	18	Wavy	Standard	ZWEP4418WB25	002301
44-7/8 X 1/2 X .025	1140 X 12.7 X .63	14	Wavy	Standard	ZWEP442514WB25	001977
44-7/8 X 1/2 X .025	1140 X 12.7 X .63	18	Wavy	Standard	ZWEP442518WB25	001984
44-7/8 X 1/2 X .020	1140 X 12.7 X .50	10/14	Wavy	Variable	ZWEP441014MCB25	002356
44-7/8 X 1/2 X .020	1140 X 12.7 X .50	14/18	Wavy	Variable	ZWEP441418MCB25	002295
44-7/8 X 1/2 X .025	1140 X 12.7 X .63	10/14	Modified Raker	Variable	ZWEP44251014B25	001991
44-7/8 X 1/2 X .025	1140 X 12.7 X .63	14/18	Wavy	Variable	ZWEP44251418B25	002004



# PORTABLE BAND SAW BLADES

## Heavy Duty .025 Thickness Blades

Length		TPI	Set	Pitch	Boxed 3/box	
Inches	mm				Model #	Comp. #
44-7/8 X 1/2 X .025	1140 X 12.7 X .63	10/14	Modified Raker	Variable	ZWEP44251014	001953
44-7/8 X 1/2 X .025	1140 X 12.7 X .63	14/18	Wavy	Variable	ZWEP44251418	001960
44-7/8 X 1/2 X .025	1140 X 12.7 X .63	14	Wavy	Standard	ZWEP442514W	001939
44-7/8 X 1/2 X .025	1140 X 12.7 X .63	18	Wavy	Standard	ZWEP442518W	001946

## Carbon Blades

These economical blades are milled from solid carbon steel. Suitable for use on easier-to-machine metals, including pipe, tubing and solids.

PACKAGING: 3 blades per box, 20 boxes per carton (15/carton for blades over 53") BULK: 100 blades of spec. per carton.

Length		TPI	Set	Boxed		Bulk	
Inches	mm			Model #	Computer #	Model #	Computer #
<b>STANDARD PITCH</b>							
44-7/8 X 1/2 X .020	1140 X 12.7 X .50	6	Raker	ZHEP4406	001533	ZHEP4406B	001656
44-7/8 X 1/2 X .020	1140 X 12.7 X .50	10	Raker	ZHEP4410	001410	ZHEP4410B	001663
44-7/8 X 1/2 X .020	1140 X 12.7 X .50	14	Wavy	ZHEP4414W	001427	ZHEP4414WB	001670
44-7/8 X 1/2 X .020	1140 X 12.7 X .50	18	Wavy	ZHEP4418W	001434	ZHEP4418WB	001687
44-7/8 X 1/2 X .020	1140 X 12.7 X .50	24	Wavy	ZHEP4424W	001441	ZHEP4424WB	001694
53-3/4 X 1/2 X .020	1365 X 12.7 X .50	10	Raker	ZHEP5310	001458	ZHEP5310B	001700
53-3/4 X 1/2 X .020	1365 X 12.7 X .50	14	Wavy	ZHEP5314W	001465	ZHEP5314WB	001717
53-3/4 X 1/2 X .020	1365 X 12.7 X .50	18	Wavy	ZHEP5318W	001472	ZHEP5318WB	001724
53-3/4 X 1/2 X .020	1365 X 12.7 X .50	24	Wavy	ZHEP5324W	001489	ZHEP5324WB	001731
54 X 1/2 X .025	1372 X 12.7 X 6.4	10	Raker	ZHEP5410	001496	ZHEP5410B	001540
54 X 1/2 X .025	1372 X 12.7 X 6.4	14	Wavy	ZHEP5414W	001502	ZHEP5414WB	001557
54 X 1/2 X .025	1372 X 12.7 X 6.4	18	Wavy	ZHEP5418W	001519	ZHEP5418WB	001526
54 X 1/2 X .025	1372 X 12.7 X 6.4	24	Wavy	ZHEP5424W	001564	ZHEP5424WB	001571

## Stationary Band Saw Blades

Designed for use on stationary band saws, these carbon hard edge flexible back blades have teeth hardened to Rc 64-66. Reliable cutting action on wood and metals with guaranteed welds. PACKAGING: 1 blade per card. 5 cards per box.

Length X Width X Thickness		Teeth Per Inch															
		03		04		06		08		14		18		24		32	
Inches	mm	Mod. #	Comp #	Mod. #	Comp #	Mod. #	Comp #	Mod. #	Comp #	Mod. #	Comp #	Mod. #	Comp #	Mod. #	Comp #	Mod. #	Comp #
52-3/4 X 1/8 X .018	1340 X 3.2 X .5					ZCAB06	000178	ZCAA08A	002509	ZCAA14A	002516	ZCAB18	000185	ZCAB24	000208	ZCAB32	000215
52-3/4 X 1/4 X .014	1340 X 6.4 X .3							ZCBA08A	002523	ZCBA14A	002530						
56-1/8 X 1/8 X .018	1426 X 3.2 X .5					ZCBB06	000246			ZCBB14	000253	ZCBB18	000260	ZCBB24	000277	ZCBB32	000284
56-1/8 X 1/4 X .014	1426 X 6.4 X .3					ZCBB06	000673										
56-1/8 X 3/8 X .014	1426 X 9.5 X .3					ZCBB06	000314	ZCCA08A	002547	ZCCA14A	002554	ZCBB18	000338	ZCCB24	000345		
57 X 1/8 X .018	1448 X 3.2 X .5					ZCBB06	000352			ZCCB14	000321			ZCCB24	000376		
57 X 1/4 X .014	1448 X 6.4 X .3					ZCCC06	000352			ZCCB14	000369			ZCCB24	000376		
57 X 3/8 X .014	1448 X 9.5 X .3									ZCCB14	000369			ZCCB24	000376		
59-1/4 X 1/8 X .018	1505 X 3.2 X .5					ZCZB06	000819			ZCZA14A	002561						
59-1/4 X 1/4 X .014	1505 X 6.4 X .3					ZCZC06	000826										
59-1/4 X 3/8 X .014	1505 X 9.5 X .3																
59-1/2 X 1/8 X .018	1511 X 3.2 X .5							ZCDA08A	002578	ZCDA14A	002585						
59-1/2 X 1/4 X .014	1511 X 6.4 X .3					ZCDB06	000406			ZCDB14	000413	ZCDB18	000420	ZCDB24	000437	ZCDB32	000444
59-1/2 X 3/8 X .014	1511 X 9.5 X .3					ZCDB06	000451			ZCDB14	000468			ZCDB24	000482	ZCDB32	000499
62 X 1/8 X .018	1575 X 3.2 X .5					ZCDB06	000451	ZCEA08A	002592	ZCEA14A	002608						
62 X 1/4 X .014	1575 X 6.4 X .3					ZCEB06	000529			ZCEB14	000536	ZCEB18	000543	ZCEB24	000550	ZCEB32	000567
62 X 3/8 X .014	1575 X 9.5 X .3					ZCEC06	000574			ZCEC14	000581			ZCEC24	000604	ZCEC32	000611
64-1/2 X 1/2 X .025	1638 X 12.7 X .6					ZCFD06	000628			ZCFD14	000635	ZCFD18	000642	ZCFD24	000659	ZCFD32	000666
70 X 1/8 X .018	1778 X 3.2 X .5									ZCGA14A	002615						
70 X 1/4 X .014	1778 X 6.4 X .3					ZCGB06	000697										
70 X 3/8 X .014	1778 X 9.5 X .3					ZCGC06	000703										
71-3/4 X 1/8 X .018	1822 X 3.2 X .5									ZCHA14A	002622						
71-3/4 X 1/4 X .014	1822 X 6.4 X .3					ZCHB06	000857			ZCIA14	000871						
72-7/16 X 1/8 X .025	1840 X 3.2 X .6																
72-7/16 X 1/4 X .025	1840 X 6.4 X .6					ZCIB06	000888										
72-7/16 X 3/8 X .025	1840 X 9.5 X .6			ZCIC04	001076												
72-7/16 X 1/2 X .025	1840 X 12.7 X .6	ZCID03	001083														
80 X 1/8 X .018	2032 X 3.2 X .5									ZCJA14A	002639						
80 X 1/4 X .014	2032 X 6.4 X .3					ZCJB06	000901										
80 X 3/8 X .014	2032 X 9.5 X .3					ZCJC06	000918										
82 X 1/8 X .018	2083 X 3.2 X .5									ZCKA14A	002646						
82 X 1/4 X .014	2083 X 6.4 X .3					ZCKB06	000949										
82 X 3/8 X .014	2083 X 9.5 X .3					ZCKC06	000956										
93-1/2 X 1/8 X .025	2362 X 3.2 X .6									ZCLA14	000970						
93-1/2 X 1/4 X .025	2362 X 6.4 X .6					ZCLB06	000987			ZCLB14	001052						
93-1/2 X 3/8 X .025	2362 X 9.5 X .6					ZCLC06	000994			ZCLC14	001069	ZCLC18	001007	ZCLD24	001045		
93-1/2 X 1/2 X .025	2362 X 12.7 X .6					ZCLD06	001014			ZCLD14	001021	ZCLD18	001038				

We manufacture a full line of high-quality, long-life industrial band saw blades. For a free copy of the Morse Industrial Band Saw Blade Catalog, call 1-800-733-3377.