

Bi-Metal Blades

For cutting ferrous and non-ferrous metals. Hard, durable high speed steel tooth points electron beam welded to a spring steel backer for toughness and stability during cutting.



Features & Benefits

- Milled and set teeth for better clearance while cutting metal
- Larger tooth (6, 8 tpi) are more efficient cutting in hard board, wood and other wood composites
- Available in a universal shank and T-shank

Applications

Machinable metal, wood, nail-embedded wood, composites, plastic, rubber

Recommended Use	Length X Width X Thickness		Teeth per Inch	25/Tube		5/Card 10/standard pack		2/Card 5/standard pack		Tooth Style
	Inches	mm		Model #	Comp #	Model #	Comp #	Model #	Comp #	
UNIVERSAL SHANK: Used on all popular jig saw machines accepting universal shank.										
Wood, fiber board, asbestos, coarse-cut.	4 X 3/8 X .035	100 X 10 X .9	6	SB3606T25	400855	SB3606C5	404549	SB3606C2	397636	M
Wood, plywood, hard-board.	4 X 3/8 X .035	100 X 10 X .9	10	SB3610T25	400879	SB3610C5	404556	SB3610C2	397643	M
Non-ferrous metals, Fiberglass, hard rubber, nail-embedded wood.	4 X 3/8 X .035	100 X 10 X .9	14	SB3614T25	400893	SB3614C5	404563	SB3614C2	397650	M
Metal 18 gauge to 1/8".	3 X 3/8 X .035	75 X 10 X .9	18	SB2718T25	400794	SB2718C5	404518	SB2718C2	397612	M
Metal and non-ferrous metal up to 1/8".	3 X 3/8 X .035	75 X 10 X .9	24	SB2724T25	400831	SB2724C5	404525	SB2724C2	397629	M
Scroll - non-ferrous metals, fiberglass, plywood.	3-5/8 X 3/16 X .035	92 X 5 X .9	12	SB4125T25	399487	SB4125C5	404532	SB4125C2	397667	M
Scroll - metal 18 gauge to 1/8"	2-3/4 X 3/16 X .035	70 X 5 X .9	18	SB2718ST25	402972	SB2718SC5	404501	SB2718SC2	397605	M
T-SHANK: Used on all popular jig saw machines accepting Bosch or T-shank.										
Wood, fiber board, asbestos, roughing work.	4 X 5/16 X .040	100 X 8 X 1.0	6	SB0406T25	400732	SB0406C5	404600	SB0406C2	397704	M
General purpose - wood cutting, compositions, plastic.	4 X 5/16 X .035	100 X 8 X .9	8	SB0408T25	400756	SB0408C5	404617	SB0408C2	397711	M
All woods, composition material, plastics, plywood.	4 X 5/16 X .035	100 X 8 X .9	10	SB0410T25	400770	SB0410C5	404624	SB0410C2	397728	M
Steel and non-ferrous Metal 1/8" thick and up.	3 X 3/8 X .035	75 X 10 X .9	14	SB0314T25	400671	SB0314C5	404570	SB0314C2	397674	M
Metals over 18 gauge, tubing, conduit.	3 X 3/8 X .035	75 X 10 X .9	18	SB0318T25	400695	SB0318C5	404587	SB0318C2	397681	M
Thin metal, plastic fine cuts under 18 gauge	3 X 3/8 X .035	75 X 10 X .9	24	SB0324T25	400718	SB0324C5	404594	SB0324C2	397698	M
Softwood, aluminum, non-ferrous metal up to 3/8", sandwich material up to 3-3/4". Extra long blade.	5-1/4 X 5/16 X .042 5-1/4 X 5/16 X .042	132 X 8 X 1.1 132 X 8 X 1.1	12 21	SB0512LT25 SB0521LT25	401272 401319	SB0512LC5 SB0521LC5	404631 404648			M M



Jig Saw Blade Assortments

6-piece assortments offer lots of versatility; packaged in a vinyl pouch.

Model #	Computer #	Shank	One Each (6 Pieces/Pouch)	Pouch
UNIVERSAL SHANK: Used on all popular jig saw machines accepting universal shank.				
SB1P	401173	1/4" Universal Shank	SB3606, SB3610, SB3614, SB2718, SB2724, SB4125	Vinyl
SC1P	401418	1/4" Universal Shank	SC406, (2)SC410, SC410R, SC2720, SC4125	Vinyl
SBC01	402163	1/4" Universal Shank	SB2718, SB2724, SB3606, SB3610, SB3614	Carded
T-SHANK: Used on all popular jig saw machines accepting Bosch or T-shank.				
SB2P	401531	T-Shank	SB0406, SB0410, SB0314, (2)SB0318, SB0324	Vinyl
SC2P	401432	T-Shank	SC0406, (2)SC0410, SC0410R, SC0416S, SC0320S	Vinyl

Carbon Blades

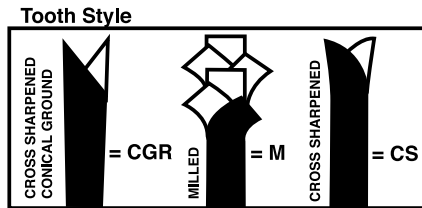
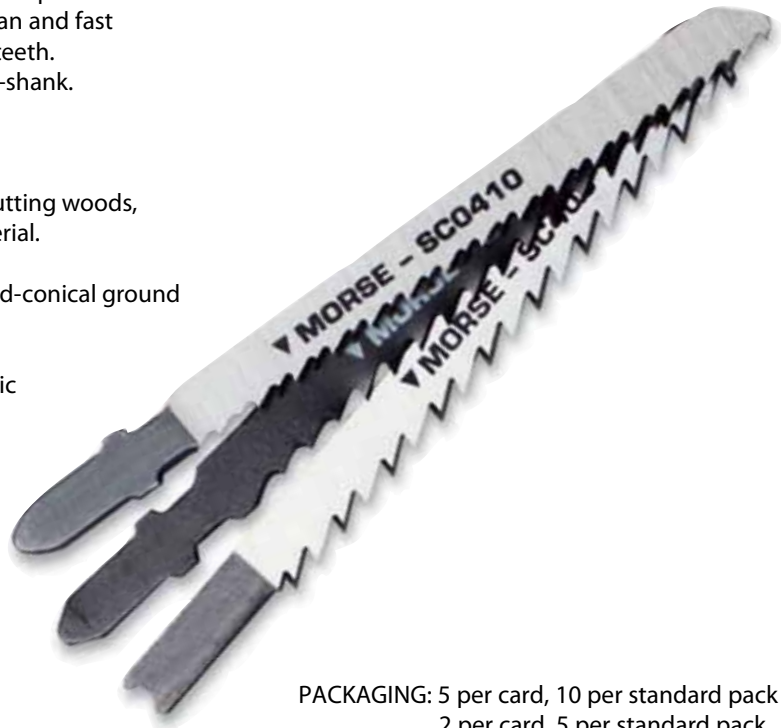
Used for cutting all types of wood and non-metallic products. The ground/cross sharpened teeth offer very clean and fast cuts. Specs also available in milled and set style teeth. Shank styles are available in either universal or T-shank.

Features & Benefits

- High quality carbon steel blades are ideal for cutting woods, chipboards, plywoods, plastic, and similar material.
- Available in both universal shank and T-shank
- Tooth styles are either milled or cross sharpened-conical ground

Applications

Softwood, hardwood, chipboards, plywood, plastic



PACKAGING: 5 per card, 10 per standard pack
2 per card, 5 per standard pack

Recommended Use	Length X Width X Thickness		Teeth per Inch	25/Tube		5/Card		2/Card		Tooth Style
	Inches	mm		Model #	Comp #	Model #	Comp #	Model #	Comp #	
UNIVERSAL SHANK: Used on all popular jig saw machines accepting universal shank.										
Softwood, hardwood, plywood, chipboard, plastic up to 2" thick. Clean/fast cutting.	4 X 5/16 X .050	100 X 8 X 1.3	6	SC406T25	399722	SC406C5	404853	SC406C2	397865	CGR
Softwood, hardwood, plywood, chipboard, plastic up to 1" thick. Very clean cuts.	4 X 5/16 X .050	100 X 8 X 1.3	10	SC410T25	399746	SC410C5	404860	SC410C2	397889	CGR
Reverse tooth - non-splitting cuts of laminates, and chipboard. Very clean cutting.	4 X 5/16 X .060	100 X 8 X 1.5	10	SC410RT25	399739	SC410RC5	404877	SC410RC2	397872	CGR
Scroll cutting wood, plywood, plastics 1/4" to 1" thick. Smooth cuts.	3-5/8 X 5/16 X .035	92 X 8 X .9	12	SC412ST25	399760	SC412SC5	404822	SC412SC2	397896	M
Scroll cutting wood, plywood, plastics 1/4" to 1" thick. Smooth cuts.	2-3/4 X 1/4 X .035	70 X 6 X .9	12	SC2712T25	399678	SC2712C5	404808	SC2712C2	397827	M
Scroll cutting wood, plywoods, etc. Super fine finish. Ground, taper back.	2-3/4 X 3/16 X .050	70 X 5 X 1.3	20	SC2720T25	399692	SC2720C5	404815	SC2720C2	397834	CGR
T-SHANK: Used on all popular jig saw machines accepting Bosch or T-shank.										
Softwood, hardwood, plywood, chipboard. Fast coarse cutting.	4 X 5/16 X .050	100 X 8 X 1.3	6	SC046T25	401401	SC046C5	404914	SC046C2	397964	M
Softwood, hardwood, plywood, chipboard, plastic up to 2" thick. Clean/fast cutting.	4 X 5/16 X .060	100 X 8 X 1.5	6	SC0406T25	400329	SC0406C5	404921	SC0406C2	397926	CGR
Softwood, hardwood, plywood, chipboard, plastic up to 1" thick. Very clean cuts.	4 X 5/16 X .060	100 X 8 X 1.5	10	SC0410T25	400510	SC0410C5	404938	SC0410C2	397940	CGR
Reverse tooth - non-splitting cuts of laminates, and chipboard. Very clean cutting.	4 X 5/16 X .060	100 X 8 X 1.5	10	SC0410RT25	400503	SC0410RC5	404945	SC0410RC2	397933	CGR
Curved cuts/scroll in softwood and hardwood up to 1" thick. Fast cutting.	3 X 5/32 X .040	75 X 4 X 1	12	SC0312ST25	401142	SC0312SC5	404884	SC0312SC2	397902	M
Curved cuts/scroll in softwood and hardwood up to 1" thick. Fast cutting.	3 X 3/16 X .050	75 X 5 X 1.3	20	SC0320ST25	401364	SC0320SC5	404891	SC0320SC2	397919	CGR
Curved cuts/scroll in softwood and hardwood up to 2" thick. Fast cutting.	4 X 1/4 X .050	100 X 6 X 1.3	6	SC0416ST25	400534	SC0416SC5	404907	SC0416SC2	397957	CGR

TOOTH STYLE: M (Milled) **CGR** (Cross Sharpened, Conical Ground)



Bayonet Shank Jig Saw Blades

For cutting ferrous and non-ferrous metals. Hard, durable high speed steel tooth points electron beam welded to a spring steel backer for toughness and stability during cutting.

PACKAGING: 5 per card, 10 cards per standard pack

Recommended Use	Length X Width X Thickness		Teeth Per Inch	25/Tube		5/Card	
	Inches	mm		Model #	Computer #	Model #	Computer #
Wood, plastic, composites.	3 X 3/8 X .035	75 X 10 X .9	6	SBB306T25	400619	SBB306C5	404686
Wood, composites, non-ferrous metals, medium-smooth finish.	3 X 3/8 X .035	75 X 10 X .9	10	SBB310T25	400633	SBB310C5	404693
Steel and non-ferrous metals 1/8" thick and above - plastic, asbestos, fiberglass, hard rubber and fiber.	3 X 3/8 X .035	75 X 10 X .9	14	SBB314T25	400657	SBB314C5	404709
Metal over 1/8" thick, plastic, fiberglass.	1-3/4 X 1/4 X .035	45 X 6 X .9	14	SBB214T25	400558	SBB214C5	404655
Heavy gauge metal - 18 gauge to 1/8".	1-3/4 X 1/4 X .035	45 X 6 X .9	18	SBB218T25	400572	SBB218C5	404662
Metal - 18 gauge and under.	1-3/4 X 1/4 X .035	45 X 6 X .9	24	SBB224T25	400596	SBB224C5	404679

Carbide Grit Jig Saw Blades

For cutting materials too hard, or abrasive or thin for bi-metal blades. Tungsten carbide grains are bonded to alloy body creating smooth cutting blades that won't tear thin materials and offer a long life when cutting difficult materials. Used for cutting fiberglass, ceramic tile, composites, laminates, marble floor tiles, etc.

Features & Benefits

- Super resistance to heat and shock
- Fast cuts with carbide grains bonded to an alloy backer, no snags or binding
- Ideal for cutting materials too hard or abrasive for standard bi-metal blades

Applications

Fiberglass, lath, ceramic, marble, other abrasive material



Universal Shank

Description	25/Tube		1/Card - 5/Standard Pack	
	Model #	Computer#	Model #	Computer#
2-3/4" Fine Grit Saw	STCG27-FT25	402859	SCTCG27-F	402699
2-3/4" Medium Grit Saw	STCG27-MT25	402866	SCTCG27-M	402705
2-3/4" Coarse Grit Saw	STCG27-CT25	402873	SCTCG27-C	402712
3-5/8" Fine Grit Saw	STCG36-FT25	402880	SCTCG36-F	402729
3-5/8" Medium Grit Saw	STCG36-MT25	402897	SCTCG36-M	402736
3-5/8" Coarse Grit Saw	STCG36-CT25	402903	SCTCG36-C	402743



T-Shank

Description	25/Tube		1/Card - 5/Standard Pack	
	Model #	Computer#	Model #	Computer#
4" Fine Grit Saw	SOTCG4-FT25	402828	SCOTCG4-F	402668
4" Medium Grit Saw	SOTCG4-MT25	402835	SCOTCG4-M	402675
4" Coarse Grit Saw	SOTCG4-CT25	402842	SCOTCG4-C	402682